IREMAS

A RELIABLE ENGINEERING PARTNER SINCE 1998



www.iremas.lt

ABOUT US

We are one of Lithuania’s largest metalworking and industrial services companies, operating since 1998. We provide industrial companies with solutions in equipment repair, maintenance, installation, manufacturing, and technical services.

We offer our clients a complete package of engineering and technical solutions — from repair, maintenance, and installation to manufacturing, technical works, and specialised testing.



Since
1998

>400
employees

>20 000
sq. m of facilities

>50
certified welders

OUR DIRECTION

Vision and mission that define the direction of our operations

VISION



To be an open, honest, and innovative partner for our employees and clients.

Openness | Honesty | Innovation

MISSION



To ensure the highest quality of our services while protecting the surrounding environment and providing safe and healthy working conditions.

Quality | Environmental Responsibility | Safety

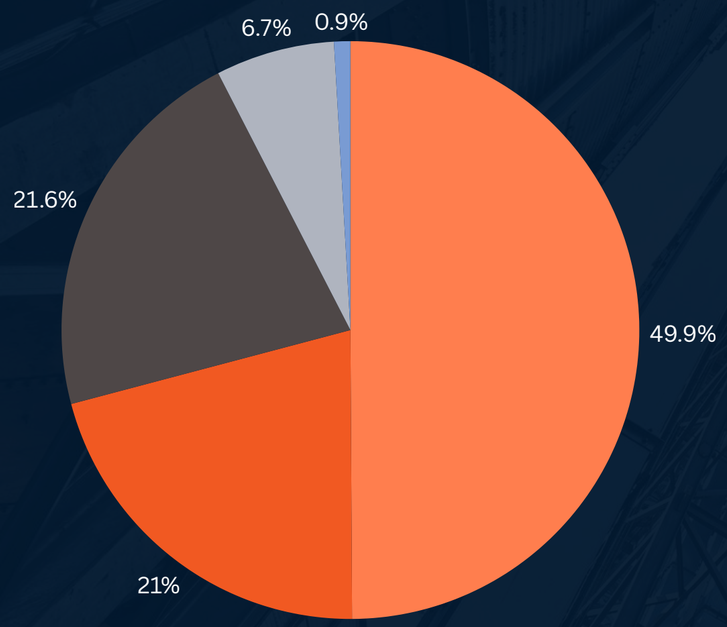
2025 REVENUE BREAKDOWN

EUR 32.9 million

Total revenue in 2025

EUR 1.97 million

Investments in 2025



- Industrial equipment repair, maintenance and installation — **EUR 16.42 million**
- Contract manufacturing — **EUR 6.9 million**
- Electrical equipment repair, maintenance and installation — **EUR 7.09 million**
- Engineering services — **EUR 2.19 million**
- Destructive / non-destructive metal testing — **EUR 0.3 million**

OUR BUSINESS AREAS



01
Industrial equipment repair, maintenance and installation



02
Contract manufacturing



03
Electrical equipment repair, maintenance and installation



04
Engineering services



05
Destructive and non-destructive testing of metals

IREMAS

02

CONTRACT MANUFACTURING

Defence Industry

01 02 03 04 05

2025 MANUFACTURING EXPORTS

Key foreign markets and export volumes

EUR 6.9 million
Manufacturing Division revenue

~EUR 3.6 million
Exports of manufactured products in 2025

52 %
Exports of manufactured products

16 %
Company exports



KEY EXPORT COUNTRIES

KEY MARKETS

- Sweden
- Finland
- Norway
- Germany

DEFENCE INDUSTRY

A trusted partner in the defence industry – from precision component manufacturing to military equipment repair and the refurbishment of complex structures.

PRECISION MACHINING

WELDING

COMPONENT MANUFACTURING

EQUIPMENT REPAIR



OUR EXPERIENCE IN THE DEFENCE INDUSTRY

Long-standing partnerships, technical expertise and experience in the international defence industry supply chain

2018



Partnership with Rheinmetall established

The beginning of a long-term partnership with one of Europe's leading defence companies.

2020



Partnership with Lithuania Defense Services (LDS)

Since 2020, IREMAS has been an LDS partner, providing component manufacturing and mechanical repair services for defence equipment.

2022



Technical expertise in the defence sector

Precision machining, fabrication of welded structures and welding processes compliant with DIN 2303-Q2 requirements.

2025



Certified Component Supplier to KNDS

Since March 2025, IREMAS has been a certified supplier of defence equipment components to KNDS.

TRUSTED PARTNERS IN THE DEFENCE SECTOR

RHEINMETALL | LDS LITHUANIA DEFENSE SERVICES | KNDS

MANUFACTURING CAPABILITIES FOR THE DEFENCE INDUSTRY







PRECISION MACHINING

Manufacturing of precision metal components with complex geometries in accordance with customer drawings and technical specifications.

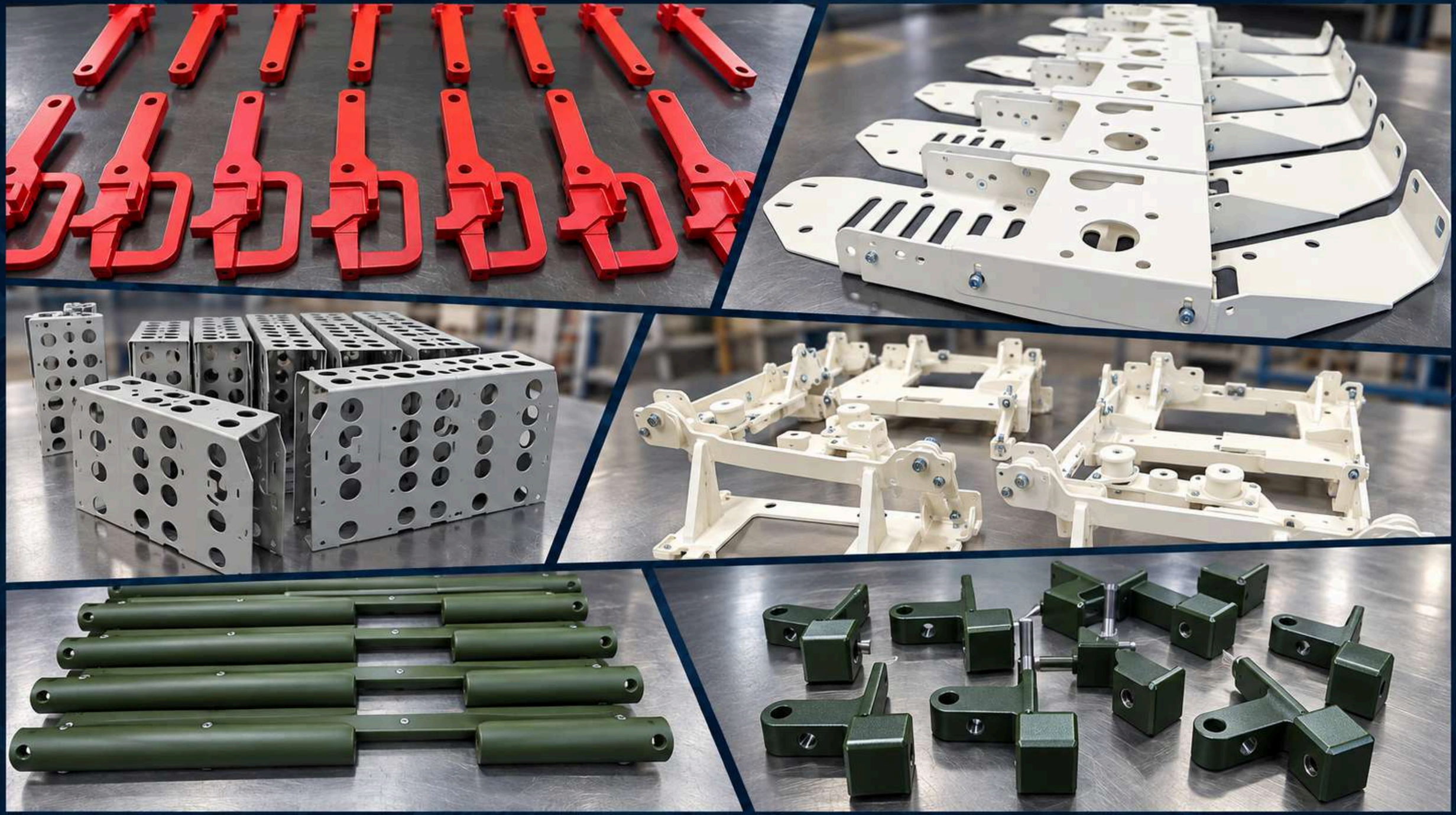
WELDED STRUCTURES

Fabrication of structural components, welded assemblies and metal structures of varying complexity.

CUSTOM COMPONENTS AND ASSEMBLIES

Tailor-made manufacturing solutions, component assembly and testing in accordance with customer-specific technical requirements.

From individual components to complex welded structures and assembled units



TECHNICAL MANUFACTURING CAPABILITIES

From precision machining to large-scale assembly

Maximum product dimensions, mm

MACHINING CENTRES

5-axis CNC vertical machining centre DVF8000	1000 x 900 x 685
Vertical CNC turning centre VT1100	1100 x 960
CNC turning with driven tools and Y-axis	1280 x 375
4-axis CNC boring and milling	2000 x 1800 x 1400
Vertical CNC machining	6000 x 1800 x 800
Vertical carousel turning	2500 x 1600
Turning	∅ 1230 x 6000

CUTTING AND FORMING

Plasma and gas cutting	18000 x 2500 x 150
Cutting	3000 x 15
Rolling	2000 x 16
Bending	4000 x 10
Steel welding	

MACHINING AND FINISHING

Cylindrical surface grinding	400 x 1500
Flat surface grinding	1000 x 400 x 350
Internal surface grinding	250 x 300
Heat treatment	up to 2000

SURFACE TREATMENT

Shot blasting	12000 x 6000 x 4500
Wet painting	650 m²

ASSEMBLY AND LIFTING

Assembly area	30000 x 17000 x 4500
Overhead crane	20 t

MANUFACTURING PROCESS

From technological preparation to the finished product



TECHNOLOGICAL PREPARATION

01 Preparation of raw materials and documentation



MANUFACTURING AND WELDING

02 Forming and welding of structures



03 DESTRUCTIVE AND NON-DESTRUCTIVE TESTING



MACHINING

04 Precision machining and dimensional control



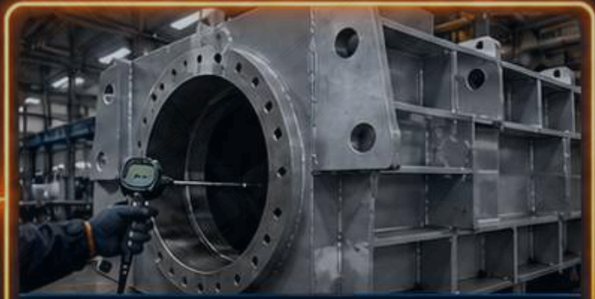
HEAT TREATMENT

05 Property assurance and testing



SURFACE PREPARATION

06 Shot blasting and painting



ASSEMBLY AND TESTING

07 Quality control throughout the entire process

One controlled process ● **Documented quality** ● **Responsibility at every stage**

METALS TESTING LABORATORY

In-house destructive and non-destructive testing capabilities

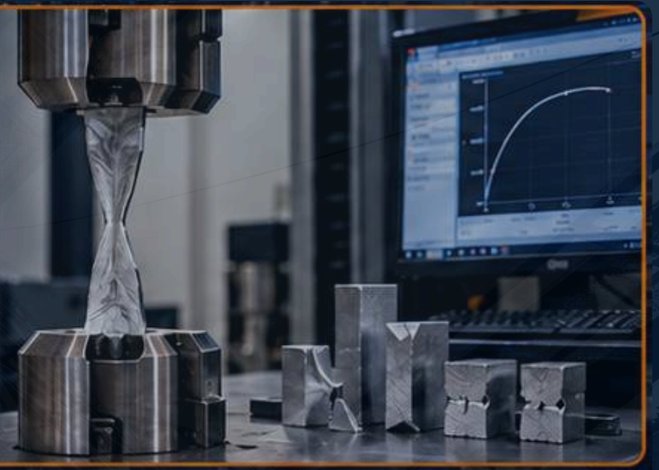
NON-DESTRUCTIVE TESTING



VT | PT | MT | UT | UTth | RT | ET

- Positive Material Identification (PMI)
- Ferrite content measurement

DESTRUCTIVE TESTING



- Tensile testing
- Bend testing
- Impact testing
- Hardness testing
- Macrostructure examination
- Fracture testing

FROSIO INSPECTION



- Dry film thickness measurement
- Surface salt and dust contamination measurement
- Surface roughness measurement after abrasive blasting
- Coating adhesion testing after painting

COMPETENCE



- Level II–III NDT specialists
- Personnel certified in accordance with EN ISO 9712
- Personnel approved as RTPO in accordance with PED 2014/68/EU

Our in-house laboratory enables testing and inspection capabilities to be integrated directly into repair, manufacturing and installation processes.

CERTIFICATIONS AND STANDARDS

The foundation of quality, safety and technical compliance

MANAGEMENT SYSTEMS

- *ISO 9001*
- *ISO 14001*
- *ISO 45001*

Quality, environmental, and occupational health and safety management systems

MANUFACTURING AND WELDING STANDARDS

- *ISO 3834-2*
- *EN 1090-2 EXC3*
- *DIN 2303-Q2*

Quality requirements for metal fabrication, welding, and execution

LABORATORY ACCREDITATION AND QUALITY STANDARDS

- *LST EN ISO/IEC 17025*
- *ASME B31.3*

Standards for technical testing, inspection, and compliance

PARTNERSHIPS AND MEMBERSHIPS

Professional networks, industry cooperation, and experience with industrial clients

MEMBERSHIPS

We are active members of engineering industry, welding, defence, and international business communities.

LINPRA Association
Engineering and technology industry sector

Lithuanian Welding Association

Lithuanian Defence and Security Industry Association (LGSPA)
Defence and security industry sector

Finnish-Lithuanian Business Association
International business cooperation

CLIENTS AND PARTNERS

We work with clients and partners in the industrial, energy, defence, and technology sectors in Lithuania and abroad.

ACHEMA
KONCERNO „ACHEMOS GRUPĖ" NARĖ
ORLEN Lietuva
Kanadevia INOVA
EUROCHEM
LIFOSA
ignitis grupė
PASSER
KNDS
LDS LITHUANIA DEFENSE SERVICES
DIEFFENBACHER
Lab
Metso:Outotec
Valmet
TRELLEBORG
Latvijas Finieris
UHT
RHEINMETALL

PARTNERSHIP | EXPERIENCE | TRUST

LET’S CONNECT

Let’s discuss your needs and select the most suitable solution

We are ready to answer your questions, assess your needs, and propose the optimal solution for you.



SALES DEPARTMENT

+370 68 628735
sales@iremas.lt